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DO NOT SCALE



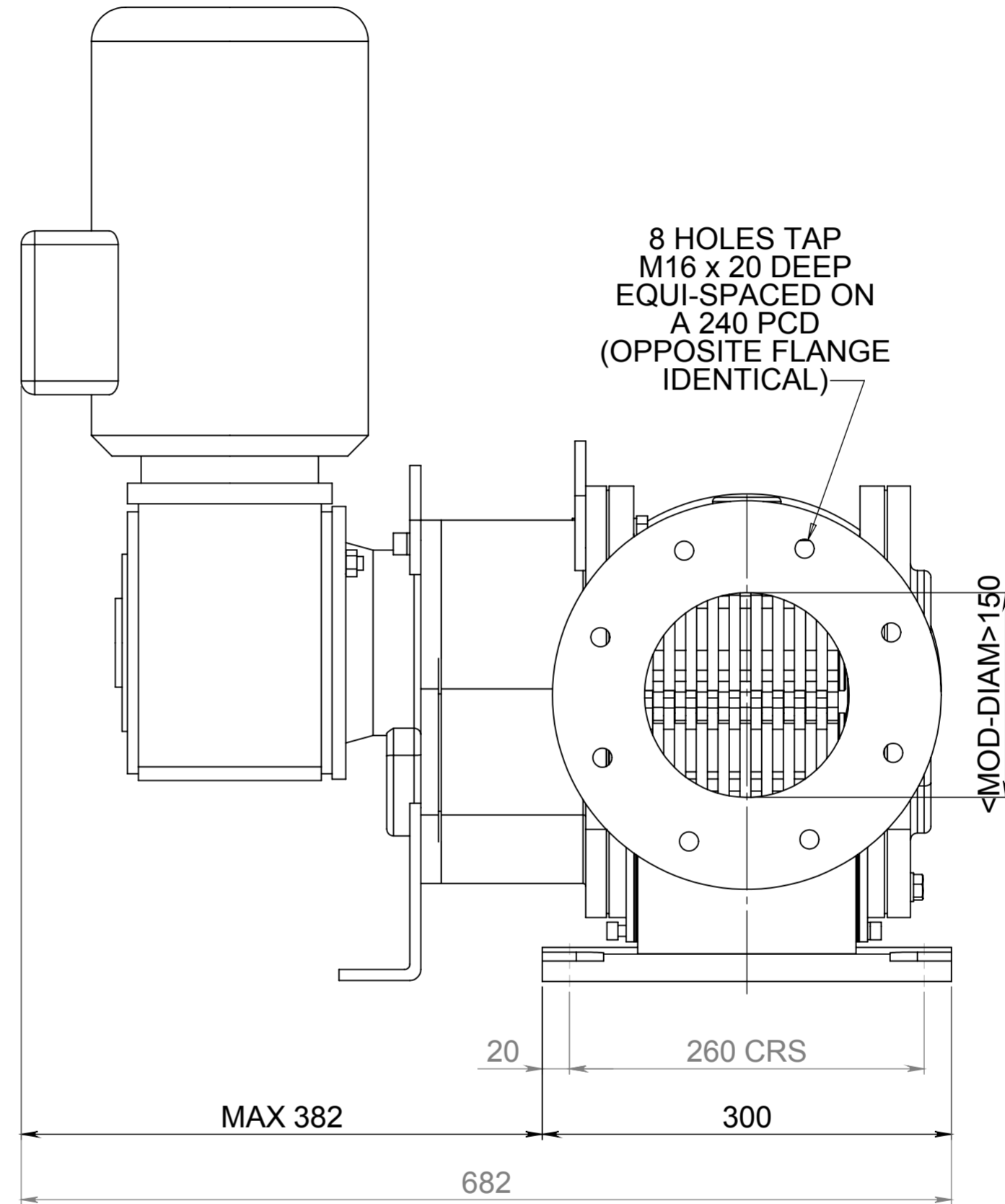
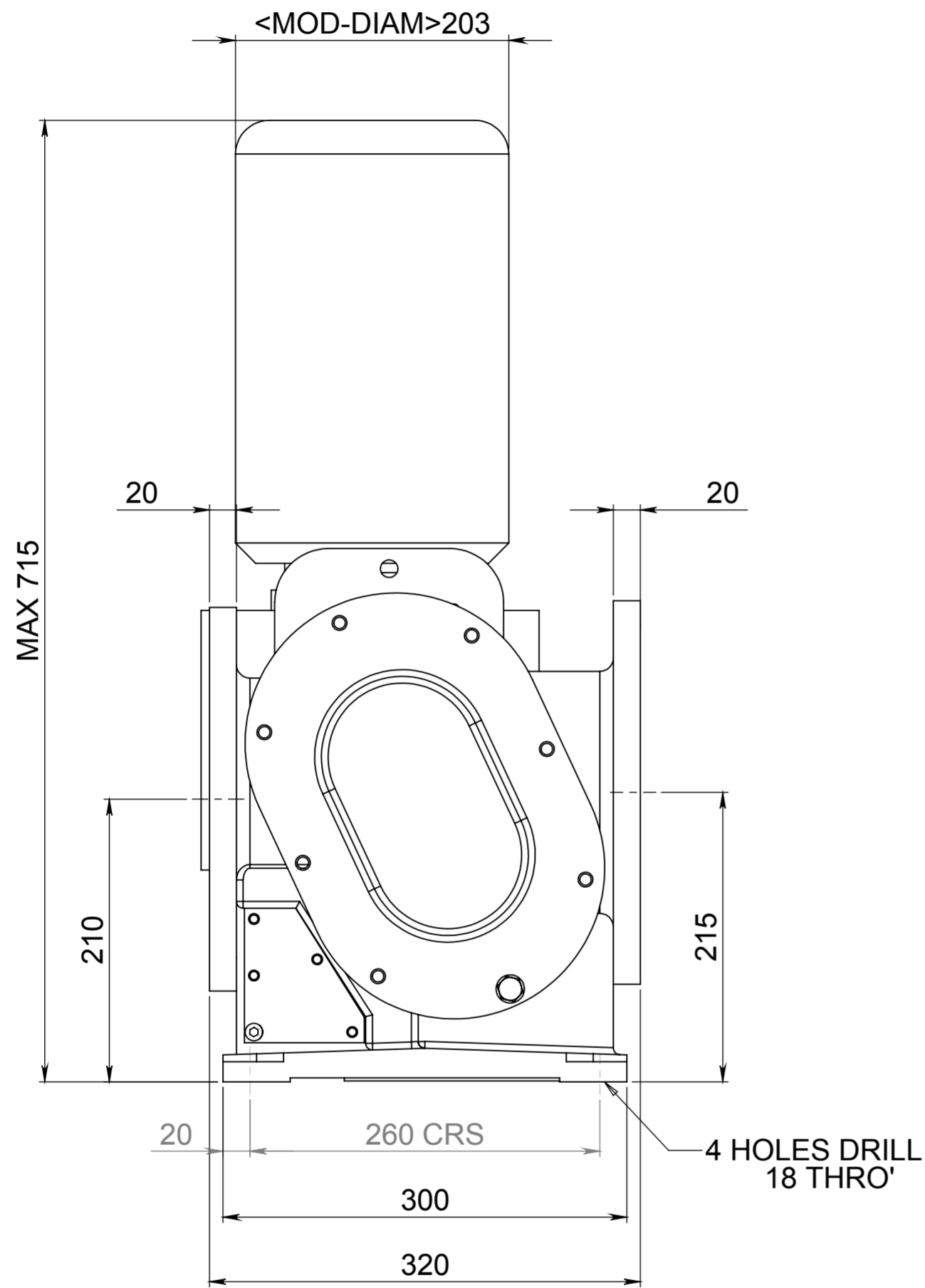
FIRST ANGLE PROJECTION

IF IN DOUBT ASK

RENUMBERED FROM

MODIFICATIONS

- GDE.1. USE UP EXISTING STOCKS.
- GDE.2. ALTER EXISTING STOCKS
- GDE.3. EXISTING STOCKS TO BE PASSED TO SERVICE
- GDE.4. EXISTING STOCKS TO BE SCRAPPED



MODEL(S)	CT201D SK12080-100L/4	
SCALE	SHEET No.	ORIGINAL SPEC No.
1:4	1 OF 1	

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STAMP COMPONENT WITH PART NUMBER IN POSITION INDICATED BY SYMBOL
 T.S.C. = THEORETICAL SHARP CORNER REMOVE ALL BURRS AND SHARP EDGES
 UNLESS OTHERWISE STATED ALL DIMENSIONS IN MILLIMETRES
 SCREW THREADS TO ISO METRIC COARSE MEDIUM FIT (H6 g6) BS3643.
 MACHINED DIMENSIONS 0.25mm.
 FABRICATED DIMENSIONS 2mm.
 HOLE CENTRES 0.50mm.
 ANGULAR TOLERANCE 1%.
 GENERAL ARRANGEMENT TOLERANCE 1%.

TITLE	GEN ARRANGEMENT				
SURFACE FINISH	N5	N6	N7	N8	N9
ROUGHNESS					
Ra μm	0.4	0.8	1.6	3.2	6.3
Ra μin	16	32	63	125	250

DRAWN	DEVANES	DRAWING No.	ISSUE
DATE	18/12/2008	T01D 9900	0
CHECKED			
DATE	01/01/2000		
WEIGHT	APPROX 175 KG		



AWAITING

A2